Coriolis Mass Flow Controler

CMFC-5000 Series

Coriolis Mass Flow Controler
For Slurries and Chemicals

www.malema.com

- High Accuracy - Controls flowrate to within ± 1.5% of setpoint; ideal for fluid blending and/or dispense applications
- Fast Response 2 seconds (typically < 1 seconds for most applications)
- Broad application range with 2 types of control valves
- Wide range of flow control capability
- All PTFE/PFA wetted part construction – compatable with UHP liquid chemicals, DI water and CMP slurries (slurry module with Pt cured Silicone tubing)
- Mass flow measurment accuracy is independent of fluid density and viscosity

Description

The CMFC-5000 Series is a line of high-performance closed-loop flow controllers designed for use in a wide variety of high-purity liquids including DI water, harsh chemicals, and CMP polishing slurries.

A typical flow control module consists of a high-accuracy, advanced Coriolis flowmeter with a Malema control valve. The Coriolis flowmeter has an all PFA construction with no moving parts or seals. It sets a standard for flow measurement in terms of accuracy and repeatability. The Coriolis flow measurment technology with its advanced digital signal processing ensures riliable performance even for process fluids with entrapped gasses. The high speed/precision motor actuated pinch valve (for slurries) or diaphragm valve (for chemicals) helps provide a fast and precise response with minimal “overshoot”. Its all PTFE (Polytetrafluoroethylene) construction and minimal dead volume ensure maximum process purity and reliability (chemical control valve).

In operation, the user inputs a “setpoint” via an analog signal. The flow control module’s electronics continuously compares this set point value with the flowrate reported by the flowmeter and provides a continuous feedback signal to modulate the control valve to maintain the desired set point. The state of the art control algorithm together with high speed/precision flow meter and valve achieves fast, accurate, and repeatable control.

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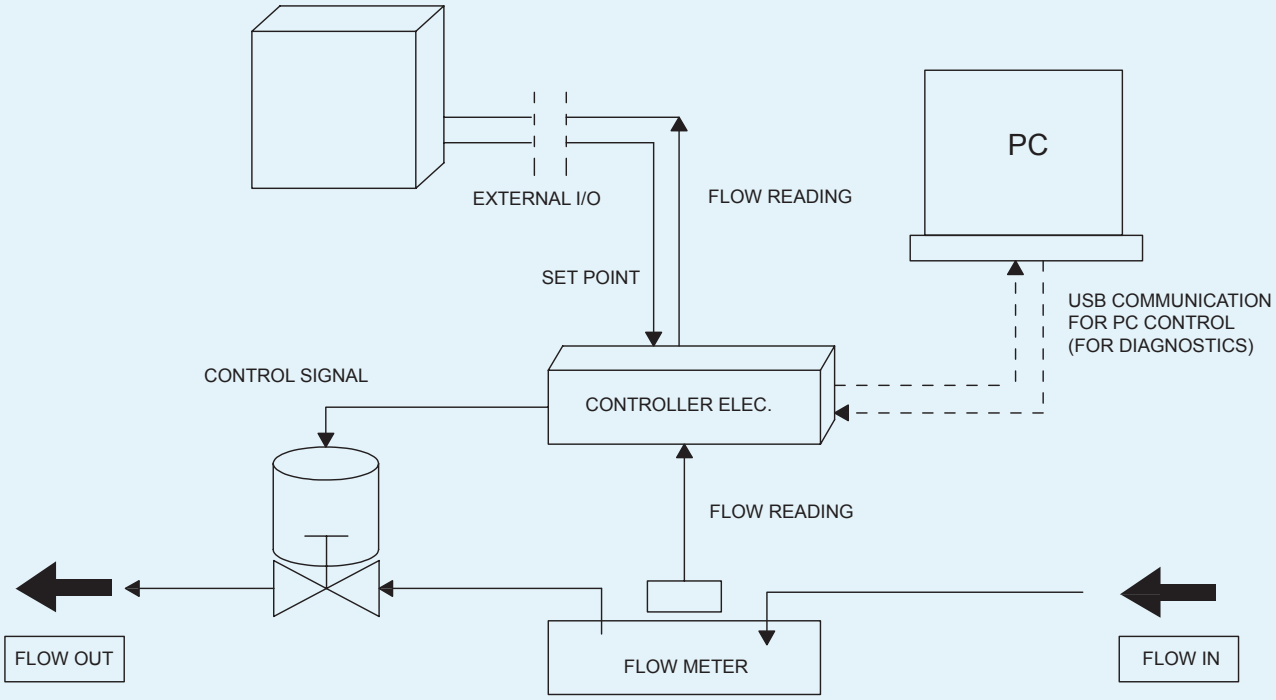
Typical Block Diagram



Applications

- Semiconductor CMP tools - used to precisely control the flow of chemicals and polishing slurries dispensed to the polishing platen; an ideal replacement for peristaltic pump based delivery systems.
- Wet Cleaning tools – for accurate and reliable control of the blending and delivery of cleaning chemistries.
- Copper Plating tools – well suited to chemical mixing and dispensing applications.

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Performance Specifications

Flow Range	5 – 50 g/min *
	10 – 100 g/min *
	25 – 250 g/min
	50 – 500 g/min
	100 – 1000 g/min
	150 – 1500 g/min
	200 – 2000 g/min
	250 – 2500 g/min
	300 – 3000 g/min
	400 – 4000 g/min
	500 – 5000 g/min
Accuracy ** (for room temperature DIW)	±1.5% of set point or ±3 g/min (whichever is larger)
Control Repeatibility	± 0.5% of set point or ± 0.5 g/min (whichever is larger)
Flow Control Time	< 2 sec (< 1 sec for most applications)
Fluid Temperature	16 – 50 ºC ***
Ambient: Temperature/Humidity	0 – 40 ºC / 30 – 80% RH, without Dew
Maximum Expected Operating Pressure	50 psig
Maximum Safe Internal Pressure	70 psig

* Under development; consult factory
** Please consult with Malema for tighter accuracy needs.
*** Consult the factory for higher temperature application

Electrical Specifications

Power Supply Input	24 Vdc ± 10%
Power Consumption	6W ~ 250 mA @ 24 Vdc
Control Signal In *	0–10 Vdc or 4–20 mA
Flow Signal Out *	0–10 Vdc or 4–20 mA

* Consult factory for other options

Material Specifications

Wetted parts	PFA high purity, PTFE, Pt cured Silicone*
Non Wetted Parts, Enclosure	PPS, PEEK, Acrylic, Vinyl, PVC**, PC, PP, PVDF, Aluminum 6061 T6 (anodized), Stainless Steel (passivated)

* Only used in the Slurry Module
** Flame retardant (FMET4325)

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Physical Specifications

Mounting Orientation	Horizontal or Vertical
Fluid Connections	Inlet/Outlet: 1/4” or 3/8”, Flare or Pillar
Flow Restrictions (orifice)	> 2 mm
Ingress Rating	IP64

Power and Signal Connections (Typical)

(Refer to drawing for custom paramaters)

It is always recommended to use a dedicated power supply with 24 Vdc (±10%), 500mA.
The configuration of the 12 pin-connector and its mating cable is given in the table below. A USB communication cable can be ordered seperately to interface with the PC GUI program.

12 Pin Connector Configuration				
Pin No.	Wire Color	Description	Specification	Remarks
1	Red	Power (+) 24 Vdc	24 Vdc ± 10%	
2	Black	Power (-) 0 Vdc		
3	Pink	Set Point (+)	4–20 mA or 0–10 Vdc	
4	Gray	Set Point (-)		
5	Blue	Flow Out (+)	4–20 mA (Max. load 900 ohm) or 0–10 Vdc	
6	White	Flow Out (-)		
7	Red/Black	D Input/Output 2 (+)		Configurable
8	White/Black	DIO (-)		
9	Yellow	D Input/Output 1 (+)		Configurable
10	Brown	DIO (-)		
11	Green	Zero Adjust*		Pull up to power supply voltage starts the zero adjustment
12	Violet	No Connection		

* Make sure the flow is completely stopped before zero adjust.

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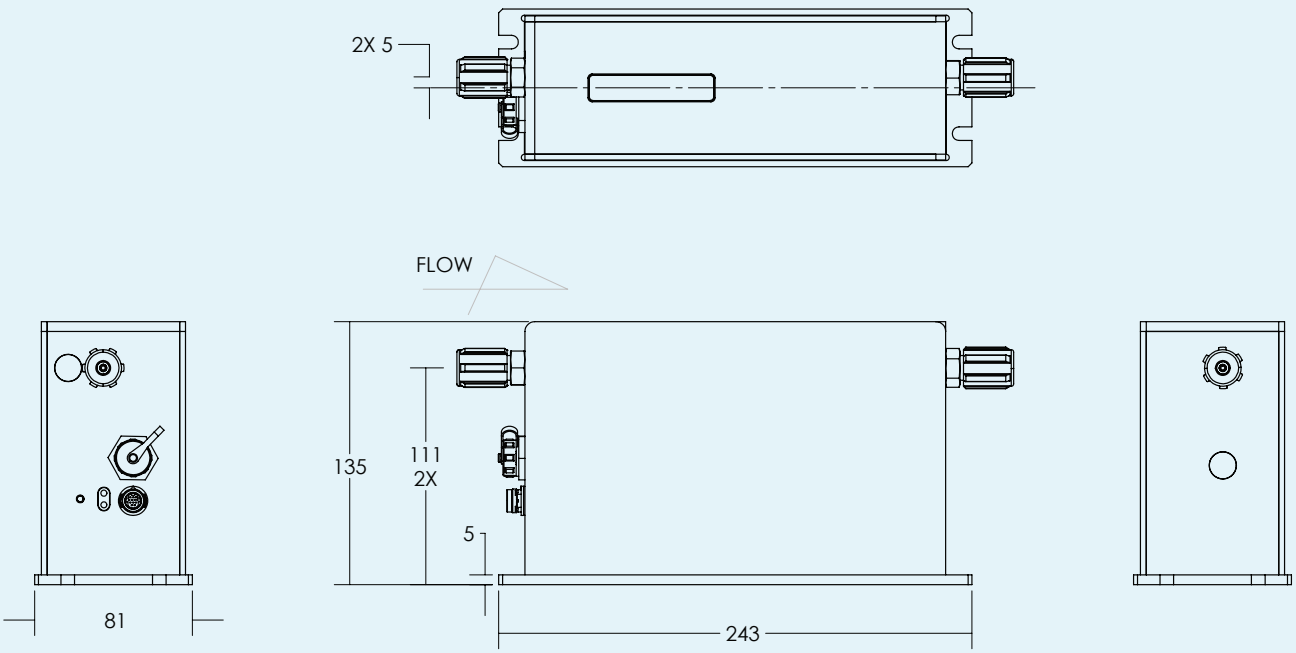
Dimensional Drawing (Typical Horizontal Modules)

1/4" Flare inlet/outlet



Consult with the factory for other sizes and configurations, including vertical mount

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Order Information

Model Code															Description
CMFC-5	***	-		*	*	**	-	*	*	-	*	*	-	***	
Sensor	031														3 mm serial
	032														3 mm parallel
	041														4 mm serial
	042														4 mm parallel
		-													
Material			F												PFA
Tube Size				2											1/4”
				3											3/8”
Connection Type					1										Tube Ends
					2										Flare
					3										Super Pillar 300
Flow Range						01									5 – 50 g/min *
						02									10 – 100 g/min *
						03									25– 250 g/min
						04									50 – 500 g/min
						05									100 – 1000 g/min
						06									150 – 1500 g/min
						07									200 – 2000 g/min
						08									250 – 2500 g/min
						09									300 – 3000 g/min
						10									400 – 4000 g/min
						11									500 – 5000 g/min
							-								
Input (Set Point)								1							Current (4–20 mA)
								2							Voltage (0–10 Vdc)
								3							Voltage (0–5 Vdc)
Output (Flow Rate)									1						Current (4–20 mA)
									2						Voltage (0–10 Vdc)
									3						Voltage (0–5 Vdc)
										-					
Valve Type											N				Diaphagm Valve
											P				Pinch Valve
Mounting Orientation												H			Horizontal
												V			Vertical *
													-	xxx	Unique PN Identifier

* Consult factory

NOTE: Specifications are subject to change without notice.

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